



Model 9473PC, F-9473PC
File Number: E464624

COMPANY

3M COMPANY
INDUSTRIAL ADHESIVES & TAPES DIV
3M CENTER
BLDG 230-3G-07
SAINT PAUL, MN 55144-1001 United States

MODEL INFO

9473PC, F-9473PC

SIGN ACCESSORIES	VALUE
Application	General Use Non-Electrical
Environmental Suitability	Wet, Damp or Dry Location

GENERAL			
Surface	Static Strength (psi)	Dynamic Bond Strength (psi)	Max Adhesive Temp (°C)
Acrylonitrile butadiene styrene	--	10	90
Polycarbonate	--	10	90
Phenolic	--	10	110
Aluminum	--	10	110
Galvanized steel	--	10	90
Enameled steel	--	10	110
Ceramic	--	10	110
Stainless steel	--	10	110
Glass/Epoxy (Grade G-10, FR-4)	--	10	110

GENERAL			
Surface	Static Strength (psi)	Dynamic Bond Strength (psi)	Max Adhesive Temp (°C)
Rigid polyvinyl chloride	--	10	75

Report Date: 2002-08-22

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