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The information presented on the UL Prospector datasheet was acquired by UL Prospector from the producer of the material. UL Prospector makes substantial efforts to assure the accuracy of this data. However, UL Prospector assumes no responsibility for the data values and strongly encourages that upon final material selection, data points are validated with the material supplier.

Component - Plastics

E61941

Guide Information

View Certificate of Compliance

3M COMPANY

INDUSTRIAL ADHESIVES & TAPES DIV, 3M CENTER, BLDG 230-3G-07, SAINT PAUL MN 55144-1001

DP-100FR(a)(f)

Epoxy Casting Compound (EP - Casting), adhesive "Scotch-Weld (TM)", furnished as two liquid components

Color	Min. Thk (mm)	Flame Class	HWI	HAI	RTI Elec (°C)	RTI Imp (°C)	RTI Str (°C)
WT	3.1 - 3.4	V-0	-	-	90	90	90

Comparative Tracking Index (CTI): -	Inclined Plane Tracking (IPT) kV: -
Dielectric Strength (kV/mm): -	Volume Resistivity (10 <sup>x</sup> ohm-cm): -
High-Voltage Arc Tracking Rate (HVTR): -	Surface Resistivity (10 <sup>x</sup> ohms/square): -
Dimensional Change (%): -	High Volt, Low Current Arc Resis (D495): -

- (a) - Liquid components are contained in two parallel tubes packaged together.  
(f) - Marking label also includes one of the following stock numbers: 62-3531-1435-8, 62-3531-3830-8, 62-3531-3530-4, 62-3531-8530-9, 62-3631-8530-7.

ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

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IEC and ISO Test Methods

Test Name	Test Method	Units	Thk (mm)	Value
Flammability	IEC 60695-11-10	Class (color)	3.1 - 3.4	V-0 (WT)
Glow-Wire Flammability (GWFI)	IEC 60695-2-12	°C	-	-
Glow-Wire Ignition (GWIT)	IEC 60695-2-13	°C	-	-
IEC Comparative Tracking Index	IEC 60112	Volts (Max)	-	-
IEC AC Dielectric Strength (AC DS)	IEC 60243-1	kV/mm	-	-
IEC DC Dielectric Strength (DC DS)	IEC 60243-2	kV/mm	-	-
IEC Volume Resistivity (VR)	IEC 62631-3-1	10 <sup>x</sup> ohm-m	-	-
IEC Surface Resistivity (SR)	IEC 62631-3-2	10 <sup>x</sup> ohms	-	-
IEC Inclined Plane Tracking (IPT)	IEC 60587	kV	-	-
IEC Ball Pressure	IEC 60695-10-2	°C	-	-
ISO Heat Deflection (1.80 MPa)	ISO 75-2	°C	-	-
ISO Tensile Strength	ISO 527-2	MPa	-	-
ISO Flexural Strength	ISO 178	MPa	-	-
ISO Tensile Impact	ISO 8256	kJ/m <sup>2</sup>	-	-
ISO Izod Impact	ISO 180	kJ/m <sup>2</sup>	-	-
ISO Charpy Impact	ISO 179-1	kJ/m <sup>2</sup>	-	-