



Model GPH-060GF, GPH-110GF, GPH-160GF, LSE-060WF, LSE-110WF, LSE-160WF
File Number: E464624

COMPANY

3M COMPANY
INDUSTRIAL ADHESIVES & TAPES DIV
3M CENTER
BLDG 230-3G-07
SAINT PAUL, MN 55144-1001 United States

MODEL INFO

GPH-060GF, GPH-110GF, GPH-160GF, LSE-060WF, LSE-110WF, LSE-160WF

SIGN ACCESSORIES	VALUE
Application	General Use Non-Electrical
Environmental Suitability	Wet, Damp or Dry Location

GENERAL			
Surface	Static Strength (psi)	Dynamic Bond Strength (psi)	Max Adhesive Temp (°C)
Acrylonitrile butadiene styrene	--	10	75
Polycarbonate	--	10	75
Aluminum	--	10	110
Galvanized steel	--	10	110
Enameled steel	--	10	110
Stainless steel	--	10	110
Rigid polyvinyl chloride	--	10	75
Glass/Epoxy (Grade G-10, FR-4)	--	10	110
Ceramic	--	10	110

GENERAL			
Surface	Static Strength (psi)	Dynamic Bond Strength (psi)	Max Adhesive Temp (°C)
Polybutylene Terephthalate	--	10	90
Acrylic	--	10	90

Report Date: 2002-08-22

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