



Safety Data Sheet

Copyright, 2014, 3M Company.

All rights reserved. Copying and/or downloading of this information for the purpose of properly utilizing 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

This Safety Data Sheet (SDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a SDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

Document Group: 18-6653-2
Issue Date: 08/19/14

Version Number: 6.01
Supersedes Date: 10/03/03

SECTION 1: Identification

1.1. Product identifier

GT 6008 / GT 6012

Product Identification Numbers

DT-5555-6008-5, DT-5555-6012-7, DT-5566-6008-2, DT-9999-3345-0, DT-9999-3360-9, DT-9999-3361-7, DT-9999-3362-5, DT-9999-3363-3, DT-9999-3371-6, DT-9999-3372-4

1.2. Recommended use and restrictions on use

Recommended use

Attach body side mouldings to cars, Pressure sensitive adhesive tape for Automotive applications

1.3. Supplier's details

MANUFACTURER: 3M
DIVISION: 3M Germany
Automotive Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA
Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

This product is exempt from hazard classification according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
ACRYLIC ACID, POLYMER WITH 2-ETHYLHEXYL ACRYLATE	25134-51-4	70 - 95
GLASS BUBBLES	Trade Secret*	2 - 8
AMORPHOUS FUMED SILICA	68611-44-9	1 - 5
2-ETHYLHEXYL ACRYLATE	103-11-7	< 1
CARBON BLACK	1333-86-4	< 0.1

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

No need for first aid is anticipated.

Skin Contact:

No need for first aid is anticipated.

Eye Contact:

No need for first aid is anticipated.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Condition

During Combustion

Carbon dioxide

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Not applicable. Observe precautions from other sections.

6.2. Environmental precautions

Not applicable.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

7.2. Conditions for safe storage including any incompatibilities

Not applicable.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

No occupational exposure limit values exist for any of the components listed in Section 3 of this SDS.

8.2. Exposure controls**8.2.1. Engineering controls**

Not applicable.

8.2.2. Personal protective equipment (PPE)**Eye/face protection**

Eye protection not required.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

Respiratory protection is not required.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Odor, Color, Grade:	Grey, slight acrylic odor
Odor threshold	<i>Not Applicable</i>
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	<i>No Data Available</i>
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Classified
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	600 - 800 kg/m ³
Specific Gravity	<i>No Data Available</i>
Solubility In Water	<i>No Data Available</i>
Solubility- non-water	<i>Not Applicable</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>Not Applicable</i>
Decomposition temperature	<i>Not Applicable</i>
Viscosity	<i>No Data Available</i>
Percent volatile	<i>No Data Available</i>

SECTION 10: Stability and reactivity**10.1. Reactivity**

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products**Substance****Condition**

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

No health effects are expected.

Skin Contact:

Contact with the skin during product use is not expected to result in significant irritation.

Eye Contact:

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion:

No health effects are expected.

Additional Information:

This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
ACRYLIC ACID, POLYMER WITH 2-ETHYLHEXYL ACRYLATE	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
GLASS BUBBLES	Dermal		LD50 estimated to be > 5,000 mg/kg
GLASS BUBBLES	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
AMORPHOUS FUMED SILICA	Dermal	Rabbit	LD50 > 5,000 mg/kg
AMORPHOUS FUMED SILICA	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
AMORPHOUS FUMED SILICA	Ingestion	Rat	LD50 > 5,110 mg/kg
2-ETHYLHEXYL ACRYLATE	Dermal	Rabbit	LD50 > 10,000 mg/kg
2-ETHYLHEXYL ACRYLATE	Ingestion	Rat	LD50 4,430 mg/kg
CARBON BLACK	Dermal	Rabbit	LD50 > 3,000 mg/kg
CARBON BLACK	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
GLASS BUBBLES		No significant irritation
AMORPHOUS FUMED SILICA	Rabbit	No significant irritation
2-ETHYLHEXYL ACRYLATE	Rabbit	Irritant
CARBON BLACK	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
GLASS BUBBLES		No significant irritation
AMORPHOUS FUMED SILICA	Rabbit	No significant irritation
2-ETHYLHEXYL ACRYLATE	Rabbit	No significant irritation
CARBON BLACK	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
AMORPHOUS FUMED SILICA	Human and animal	Not sensitizing
2-ETHYLHEXYL ACRYLATE	Guinea pig	Sensitizing

Respiratory Sensitization

Name	Species	Value
------	---------	-------

Germ Cell Mutagenicity

Name	Route	Value
GLASS BUBBLES	In Vitro	Some positive data exist, but the data are not sufficient for classification
AMORPHOUS FUMED SILICA	In Vitro	Not mutagenic
2-ETHYLHEXYL ACRYLATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
CARBON BLACK	In Vitro	Not mutagenic
CARBON BLACK	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
GLASS BUBBLES	Inhalation	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
AMORPHOUS FUMED SILICA	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
2-ETHYLHEXYL ACRYLATE	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
CARBON BLACK	Dermal	Mouse	Not carcinogenic
CARBON BLACK	Ingestion	Mouse	Not carcinogenic
CARBON BLACK	Inhalation	Rat	Carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
AMORPHOUS FUMED SILICA	Ingestion	Not toxic to female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
AMORPHOUS FUMED SILICA	Ingestion	Not toxic to male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
AMORPHOUS FUMED SILICA	Ingestion	Not toxic to development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
2-ETHYLHEXYL ACRYLATE	Inhalation	Not toxic to development	Rat	NOAEL 0.75 mg/l	during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
2-ETHYLHEXYL	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	NOAEL Not	

ACRYLATE					available	
----------	--	--	--	--	-----------	--

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
GLASS BUBBLES	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL not available	occupational exposure
AMORPHOUS FUMED SILICA	Inhalation	respiratory system silicosis	All data are negative	Human	NOAEL Not available	occupational exposure
2-ETHYLHEXYL ACRYLATE	Inhalation	endocrine system liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.75 mg/l	90 days
2-ETHYLHEXYL ACRYLATE	Inhalation	olfactory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 0.08 mg/l	90 days
2-ETHYLHEXYL ACRYLATE	Inhalation	respiratory system	All data are negative	Rat	NOAEL 0.75 mg/l	90 days
CARBON BLACK	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
------	-------

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - No Delayed Hazard - No

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 **Flammability:** 1 **Instability:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group: 18-6653-2

Version Number: 6.01

Issue Date: 08/19/14

Supersedes Date: 10/03/03

DISCLAIMER: The information in this Safety Data Sheet (SDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the SDS available directly from 3M

3M USA SDSs are available at www.3M.com