



# 7815 Black Line

## Product Information

tesa® ACX<sup>plus</sup> Black Line 1500µm



## Product Description

tesa® ACX<sup>plus</sup> 7815 is a deep black acrylic foam tape for exterior attachment part mounting. Its outstanding cold shock resistance is based on a modified acrylic foam core, which assures a reliable bond even at extreme low temperatures. Being visco-elastic, tesa® ACX<sup>plus</sup> 7815 optimally absorbs and dissipates dynamic and static loads. This exceptional capability enables tesa® ACX<sup>plus</sup> 7815 to compensate for extreme physical stress caused by different thermal elongation of bonded parts in rapidly changing temperatures.

### Features:

- Visco-elastic acrylic foam core to compensate for different thermal elongation of bonded parts
- Excellent cold shock performance
- Deep black colour for enhanced appearance and high design flexibility
- Closed cell acrylic foam core for reliable sealing to prevent water penetration
- High humidity and UV resistance

## Product Features

- Deep black color for enhanced appearance and design flexibility
- Excellent cold shock performance
- High humidity and UV resistance
- Superior push out resistance also at high temperatures
- PFAS / PFOS free Product
- Closed cell acrylic foam core
- Viscoelastic acrylic foam core to compensate for thermal elongation differences of bonded parts

## Application Fields

Permanent exterior mounting of

- Body side moldings and decorative trims
- Emblems
- Spoilers
- Antennas
- Pillar appliques

## Technical Information (average values)

The values in this section should be considered representative or typical only and should not be used for specification purposes.



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### Product Information

#### Product Construction

- |                    |                  |                   |            |
|--------------------|------------------|-------------------|------------|
| • Backing material | foamed acrylic   | • Total thickness | 1500 µm    |
| • Type of adhesive | modified acrylic | • Colour          | deep black |

#### Properties/Performance Values

- |                          |           |                       |           |
|--------------------------|-----------|-----------------------|-----------|
| • Elongation at break    | 1400 %    | • Humidity resistance | very good |
| • Ageing resistance (UV) | very good |                       |           |

#### Adhesion to Values

- |                      |         |                        |         |
|----------------------|---------|------------------------|---------|
| • ABS (after 3 days) | 28 N/cm | • Steel (after 3 days) | 35 N/cm |
|----------------------|---------|------------------------|---------|

#### Additional Information

PV 24 = Blue siliconised HDPE filmic liner

PV 25 = White siliconised PE-coated paper liner

### Disclaimer

tesa® products prove their impressive quality day in, day out in demanding conditions and are regularly subjected to strict controls. All information and recommendations are provided to the best of our knowledge on the basis of our practical experience. Nevertheless tesa SE can make no warranties, express or implied, including, but not limited to any implied warranty of merchantability or fitness for a particular purpose. Therefore, the user is responsible for determining whether the tesa® product is fit for a particular purpose and suitable for the user's method of application. If you are in any doubt, our technical support staff will be glad to support you.



Alfonso XII, 579-585.  
08918 Badalona  
Barcelona-España

[www.fustier.es](http://www.fustier.es)  
**+34 934 600 479**  
[service@fustier.es](mailto:service@fustier.es)

